

Data Sheet

Fortis LL

Suggested print sets	unit	value	test method
extruder temp	C°	250-0+15	internal
plate temp	C°	90	internal
min. nozzle diameter	mm.	0.2	internal
fan	%	20-100	internal
print speed	mm/1°	40-60	internal
Property			
Density	g/cm3	0.62	ISO 1183
HDT	C°	62	ISO 75B-1
Vicat softening temp.	C°	110	ISO 306
Flexural modulus	MPa	990	ISO 178

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