



TREED FILAMENT DATASHEET

MATERIAL: P-LENE polypropylene

WE CARE ABOUT YOUR PRINTS

| Suggested printing specs. | Value | Unit | Standard |
|---------------------------|-------------|-------------------|-----------|
| Extruder Temperature | 245° +/-10° | °C | Internal |
| Bed Temperature | 100° | °C | Internal |
| Bed Material | LENEPLATE | | |
| Print speed | 60-80 | mm/s | Internal |
| Fan | 50-100 | % | Internal |
| Minimum Nozzle Diameter | 0,3 | mm | Internal |
| Material Properties | Value | Unit | Standard |
| Density | 0.9 | g/cm ³ | ISO 1183 |
| H.D.T. | 62 | °C | ISO 75B-1 |
| Vicat Softening Temp. | 107 | °C | ISO 306 |

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